



APPLICATIONS

The check valves, shown in this chapter, are classified "Pressure accessories" in the sense of the Pressure Equipment Directive 97/23/EC, Article 1, Section 2.1.4 and are subject of Article 3, Section 1.3 of the same Directive.

They are designed for installation on commercial refrigerating systems and on civil and industrial conditioning plants, which use the following refrigerant fluids: R22, R134a, R404A, R407C, R410A; R507 proper to the Group II (as defined in Article 9, Section 2.2 of Directive 97/23/EC and referred to in Directive 67/548/EEC). For specific applications with refrigerant fluids not listed above, always proper to the Group II, please contact Castel Technical Department.

Check valves series 3112, 3132 and 3133 are approved by Underwriters Laboratories Inc. of the United States according to UL 207 Standard.

MATERIALS

The main parts of the valves are made with the following materials:

- Hot forged brass EN 12420 – CW 617N for body and cover
- Copper tube EN 12735-1 – Cu-DHP for solder connections
- Austenitic stainless steel AISI 302 for the spring
- Chloroprene rubber (CR) for outlet seal gaskets. Metal-rubber laminated gaskets for the valves series 3122, 3142 and 3182
- P.T.F.E. for seat gasket

INSTALLATION

The valves can be installed in any section of a refrigerating system, where it is necessary to avoid an inversion of the refrigerating flow, in compliance with the limits and capacities indicated in table 2. Table 1 shows the following functional characteristics of a check valve.

- PS
- TS
- Kv factor
- Minimum opening pressure differential, which is the minimum pressure differential between inlet and outlet at which a check valve can open and stay opened.

Before connecting the valve to the pipe it is advisable to make sure that the refrigerating system is clean. In fact the valves with P.T.F.E. gaskets are particularly sensitive to dirt and debris. Furthermore check that the flow direction in the pipe corresponds to the arrow stamped on the body of the valve.

The allowed operating positions are:

types 3122 and 3142 with horizontal axis and valve cover facing upward

types 3182 with inlet facing down and the valve cover facing upward

types 3112, 3132 and 3133 preferably with vertical axis and arrow upward. Sloping axis, up to horizontal position, are tolerable.

The brazing of valves with solder connections should be carried out with care, using a low melting point filler material. Before starting to braze, it's necessary to disassemble the valves series 3122, while this operation is not necessary with solder connection valves. In any case, to avoid direct contact between the torch flame and the valve body, which could be damaged and compromise the proper functioning of the valve.

TABLE 1: General Characteristics

Catalogue Number	Connections					Kv Factor [m³/h]	Minimum Opening Pressure Differential [bar]	PED Directive				
	SAE Flare	ODS		ODM				TS [°C]		PS [bar]	Risk Category	
		Ø [in.]	Ø [mm]	Ø [in.]	Ø [mm]			min.	max.			
3112/2	1/4"	-	-	-	-	0.5	0.1	- 40	+105	45	Art. 3.3	
3112/3	3/8"					1.5						
3112/4	1/2"					1.8						
3112/5	5/8"					3.3						
3112/6	3/4"					5.0						
3122/M22	-	-	22	-	28	6.6	0.1	- 35	+160	45	Art. 3.3	
3122/7		7/8"	-	1.1/8"	-	8.8						
3122/M28		-	28	1.3/8"	35	15.2						
3122/9		1.1/8"	-	1.3/8"	35	25.0						
3122/11		1.3/8"	35	1.5/8"	-	40.0						
3122/13		1.5/8"	-	2"								
3122/M42		-	42	2"			I					
3122/17		2.1/8"	54	-	-	15.2	0.1	- 40	+105	45	Art. 3.3	
3132/2		1/4"	-			0.5						
3132/3		3/8"	-			1.5						
3132/M10		-	10			1.8						
3132/M12		-	12			3.3						
3132/4		1/2"	-			5.0						
3132/5		5/8"	16			1.5	0.3					
3132/M18		-	18			1.8						
3132/6		3/4"	-			3.3						
3132/7		7/8"	22			5.0						
3133/M10		-	10			6.6	0.1	- 35	+160	45	Art. 3.3	
3133/M12		-	12			8.8						
3133/5		5/8"	16			15.2						
3133/7		7/8"	22			25.0						
3142/7		7/8"	22			40.0						
3142/M28		-	28			8.5	0.1	- 35	+160	45	Art. 3.3	
3142/9		1.1/8"	-			9.5						
3142/11		1.3/8"	35			19.0						
3142/13	1.5/8"	-	37.0									
3142/M42	-	42	45.4									
3142/17	2.1/8"	54	-			-	-	-	-	-	-	-
3142/21	2.5/8"	-										
3142/25	3.1/8"	-										
3182/7	7/8"	22										
3182/M28	-	28										
3182/9	1.1/8"	-	-	-	-	-	-	-	-	-		
3182/11	1.3/8"	35										
3182/13	1.5/8"	-										
3182/M42	-	42										
3182/17	2.1/8"	54										

TABLE 3: Refrigerant Flow Capacity [kW]																		
Catalogue Number	Liquid line						Suction line						Hot Gas line					
	R134a	R22	R404A	R407C	R410A	R507	R134a	R22	R404A	R407C	R410A	R507	R134a	R22	R404A	R407C	R410A	R507
3112/2	8.5	9.2	6.0	8.6	8.6	5.8	0.9	1.3	1.1	1.1	1.5	1.1	4.3	5.4	4.8	5.8	6.8	4.8
3112/3	25.5	27.5	17.9	25.8	25.8	17.3	2.8	3.8	3.3	3.4	4.5	3.3	12.8	16.2	14.4	17.4	20.4	14.3
3112/4	30.6	32.9	21.4	31.0	30.9	20.7	3.4	4.6	4.0	4.1	5.4	4.0	15.3	19.4	17.3	20.9	24.5	17.2
3112/5	56.1	60.4	39.3	56.9	56.7	38.0	6.2	8.4	7.4	7.5	9.9	7.4	28.1	35.6	31.7	38.3	44.9	31.5
3112/6	85.0	91.5	59.5	86.2	85.9	57.5	9.5	12.8	11.2	11.4	15.0	11.2	42.5	54.0	48.0	58.1	68.0	47.7
3122/M22	112.2	120.8	78.5	113.7	113.3	75.9	12.5	16.8	14.7	15.0	19.8	14.7	56.1	71.3	63.4	76.7	89.8	63.0
3122/7																		
3122/M28	149.6	161.0	104.7	151.6	151.1	101.2	16.6	22.4	19.6	20.0	26.4	19.6	74.8	95.0	84.5	102.3	119.7	84.0
3122/9																		
3122/11	258.4	278.2	180.9	261.9	261.0	174.8	28.7	38.8	33.9	34.5	45.6	33.9	129.2	164.2	145.9	176.6	206.7	145.0
3122/13	425.0	457.5	297.5	430.8	429.3	287.5	47.3	63.8	55.8	56.8	75.0	55.8	212.5	270.0	240.0	290.5	340.0	238.5
3122/M42																		
3122/17	680.0	732.0	476.0	689.2	686.8	460.0	75.6	102.0	89.2	90.8	120.0	89.2	340.0	432.0	384.0	464.8	544.0	381.6
3132/2	8.5	9.2	6.0	8.6	8.6	5.8	0.9	1.3	1.1	1.1	1.5	1.1	4.3	5.4	4.8	5.8	6.8	4.8
3132/3	25.5	27.5	17.9	25.8	25.8	17.3	2.8	3.8	3.3	3.4	4.5	3.3	12.8	16.2	14.4	17.4	20.4	14.3
3132/M10																		
3132/M12	30.6	32.9	21.4	31.0	30.9	20.7	3.4	4.6	4.0	4.1	5.4	4.0	15.3	19.4	17.3	20.9	24.5	17.2
3132/4																		
3132/5	56.1	60.4	39.3	56.9	56.7	38.0	6.2	8.4	7.4	7.5	9.9	7.4	28.1	35.6	31.7	38.3	44.9	31.5
3132/M18	85.0	91.5	59.5	86.2	85.9	57.5	9.5	12.8	11.2	11.4	15.0	11.2	42.5	54.0	48.0	58.1	68.0	47.7
3132/6																		
3132/7																		
3133/M10	25.5	27.5	17.9	25.8	25.8	17.3	2.8	3.8	3.3	3.4	4.5	3.3	12.8	16.2	14.4	17.4	20.4	14.3
3133/M12	30.6	32.9	21.4	31.0	30.9	20.7	3.4	4.6	4.0	4.1	5.4	4.0	15.3	19.4	17.3	20.9	24.5	17.2
3133/5	56.1	60.4	39.3	56.9	56.7	38.0	6.2	8.4	7.4	7.5	9.9	7.4	28.1	35.6	31.7	38.3	44.9	31.5
3133/7	85.0	91.5	59.5	86.2	85.9	57.5	9.5	12.8	11.2	11.4	15.0	11.2	42.5	54.0	48.0	58.1	68.0	47.7
3142/7	112.2	120.8	78.5	113.7	113.3	75.9	12.5	16.8	14.7	15.0	19.8	14.7	56.1	71.3	63.4	76.7	89.8	63.0
3142/M28	149.6	161.0	104.7	151.6	151.1	101.2	16.6	22.4	19.6	20.0	26.4	19.6	74.8	95.0	84.5	102.3	119.7	84.0
3142/9																		
3142/11	258.4	278.2	180.9	261.9	261.0	174.8	28.7	38.8	33.9	34.5	45.6	33.9	129.2	164.2	145.9	176.6	206.7	145.0
3142/13	425.0	457.5	297.5	430.8	429.3	287.5	47.3	63.8	55.8	56.8	75.0	55.8	212.5	270.0	240.0	290.5	340.0	238.5
3142/M42																		
3142/17	680.0	732.0	476.0	689.2	686.8	460.0	75.6	102.0	89.2	90.8	120.0	89.2	340.0	432.0	384.0	464.8	544.0	381.6
3142/21																		
3142/25																		
3182/7	144.5	155.6	101.2	146.5	145.9	97.8	16.1	21.7	19.0	19.3	25.5	19.0	72.3	91.8	81.6	98.8	115.6	81.1
3182/M28	161.5	173.9	113.1	163.7	163.1	109.3	18.0	24.2	21.2	21.6	28.5	21.2	80.8	102.6	91.2	110.4	129.2	90.6
3182/9																		
3182/11	323.0	347.7	226.1	327.4	326.2	218.5	35.9	48.5	42.4	43.1	57.0	42.4	161.5	205.2	182.4	220.8	258.4	181.3
3182/13	629.0	677.1	440.3	637.5	635.3	425.5	69.9	94.4	82.5	84.0	111.0	82.5	314.5	399.6	355.2	429.9	503.2	353.0
3182/M42																		
3182/17	771.8	830.8	540.3	782.2	779.5	522.1	85.8	115.8	101.2	103.1	136.2	101.2	385.9	490.3	435.8	527.5	617.4	433.1

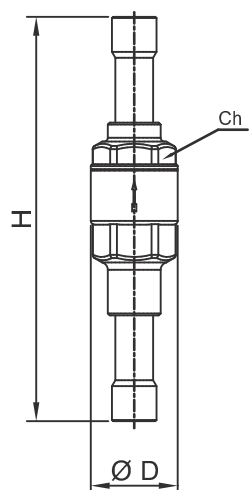
Standard rating conditions according to AHRI Standard 760-2007

Condensing temperature	110 °F	(43,3 °C)
Liquid temperature	100 °F	(37,8 °C)
Subcooling	10 °R	(5,5 °K)
Evaporating temperature	40 °F	(4,4 °C)
Suction temperature	65 °F	(18,3 °C)
Superheating	25 °R	(13,9 °K)
Discharge temperature	160 °F	(71,1 °C)

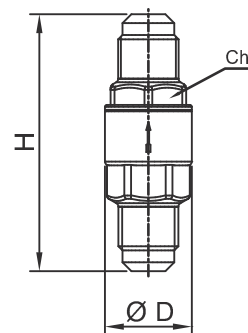
TABLE 2: Dimensions and Weights

Catalogue Number	Dimensions [mm]							Weight [g]		
	H	H ₁	L	L ₁	Q	Ø D	Ch			
3112/2	56	–	–	–	–	19	16	86		
3112/3	68					23	20	131		
3112/4	73					25	22	166		
3112/5	85					29	25	242		
3112/6	98					36	32	400		
3122/M22	84.5	28.5	100		60	–	–	1180		
3122/7								1090		
3122/M28										
3122/9								1625		
3122/11	101.5	34	118		68			2955		
3122/13	125.5	37	141		88			4225		
3122/M42								104	111	
3122/17	142	42.5	173		–			19	131	
3132/2	92	–	–			23		171		
3132/3	107					25		232		
3132/M10						29		360		
3132/M12	132					–		–	36	131
3132/4									23	171
3132/5									25	232
3132/M18							29		360	
3132/6	165			–		–	36	131		
3132/7							23	171		
3133/M10							25	232		
3133/M12							29	360		
3133/5	139			–		–	–	36	1320	
3133/7	165				68			1885		
3142/7	84.5	28.5	201		88			3315		
3142/M28								104	4875	
3142/9				285	5690					
3142/11	101.5	34	232	–	1280					
3142/13	125.5	37	256		1295					
3142/M42					1855					
3142/17	142	42.5	329		3255					
3142/21				4780						
3142/25										
3182/7	151	95	130.5	100.5	60					
3182/M28										
3182/9										
3182/11	177	109.5	150	116	68	1855				
3182/13	221	123.5	195.5	143.5	104					
3182/M42						3255				
3182/17						4780				

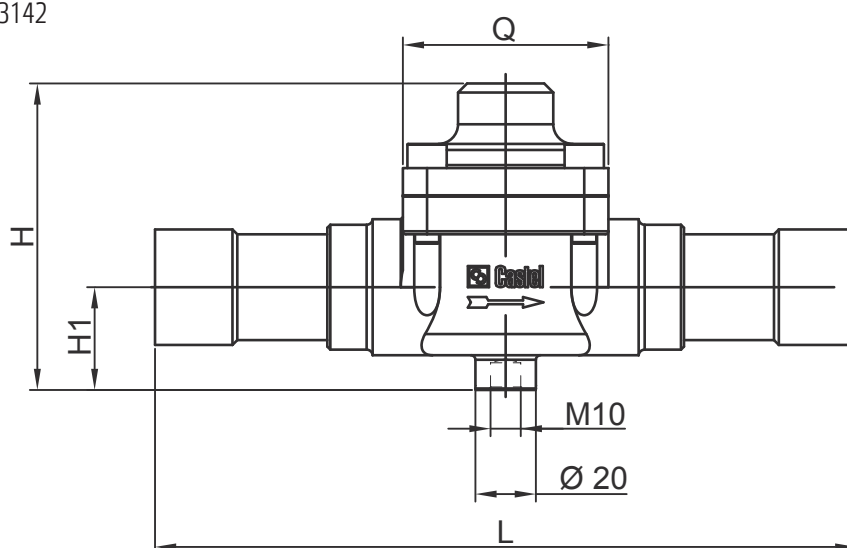
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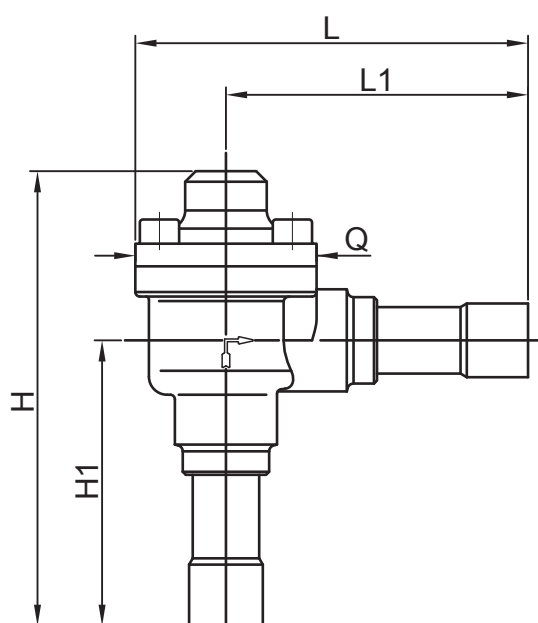
3112



3142



3182



3122

